

Explanation of M350 Parameter Configuration

Attributes for configuring parameters can be defined in chs/eng/rus files:

chs: Chinese parameter configuration file;

eng: English parameter configuration file;

rus: Russian parameter configuration file;

Taking parameter number 240 in the chs file as an example:

```
#240 -p0 -a3 -t2 -s1 "Language Setting" -m15 -min=0.000 -max=2.000 -i0 "Eng" -i1 "Chinese" -i2 "Pyc"
-s3 "Adjusting this parameter requires rebooting for the configuration to take effect."
```

Detailed Explanation:

#240: Parameter number;

=1: Parameter value is forcibly initialized to 1 every boot;

-P: Parameter modification permission, p0: operator p1: administrator p2: super administrator;

-a: Corresponding system model a3: can display three axes or more a4: can display four axes or more a5: can display five axes or more;

-t: Type of parameter value; t0: integer t1: float t2: selection type;

-s1 "xxxxxxx": The parameter name inside the double quotes after s1;

-s3 "xxxxxxx": The parameter explanation inside the double quotes after s3;

-m: m is the parameter classification number, 0 means hide this parameter; >0: different parameter classifications and display;

-min -max: Minimum and maximum values of the parameter;

-i: Display content corresponding to t==2; -i0 "Eng": When #240==0, display the character "Eng";